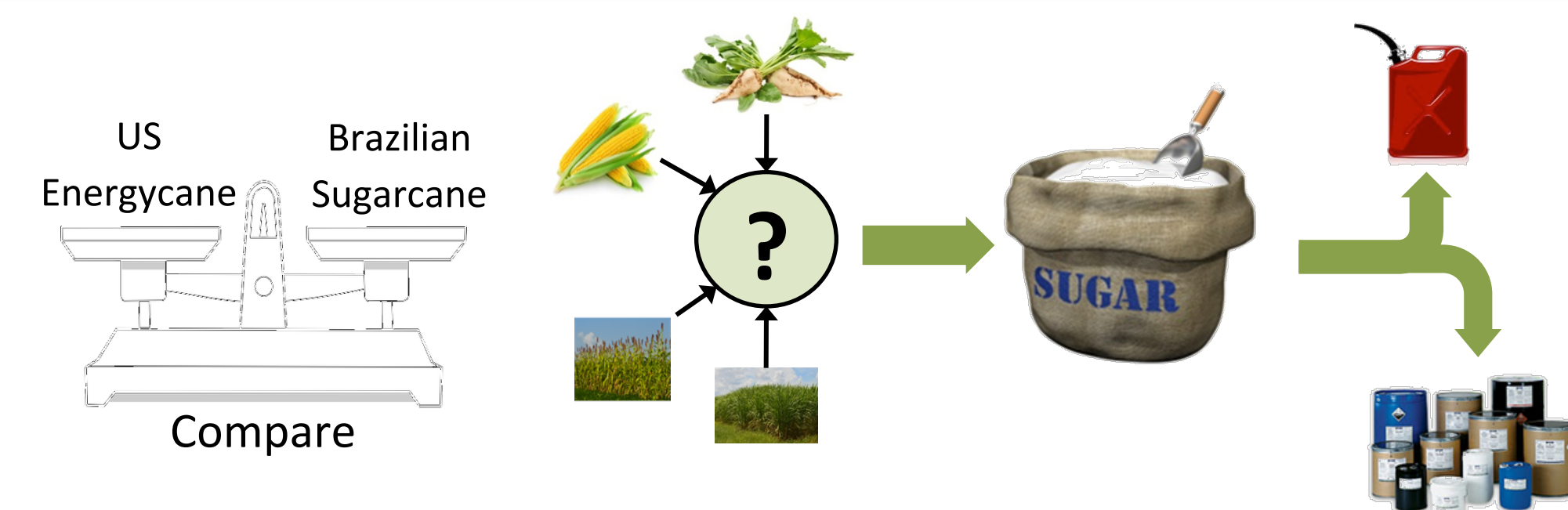


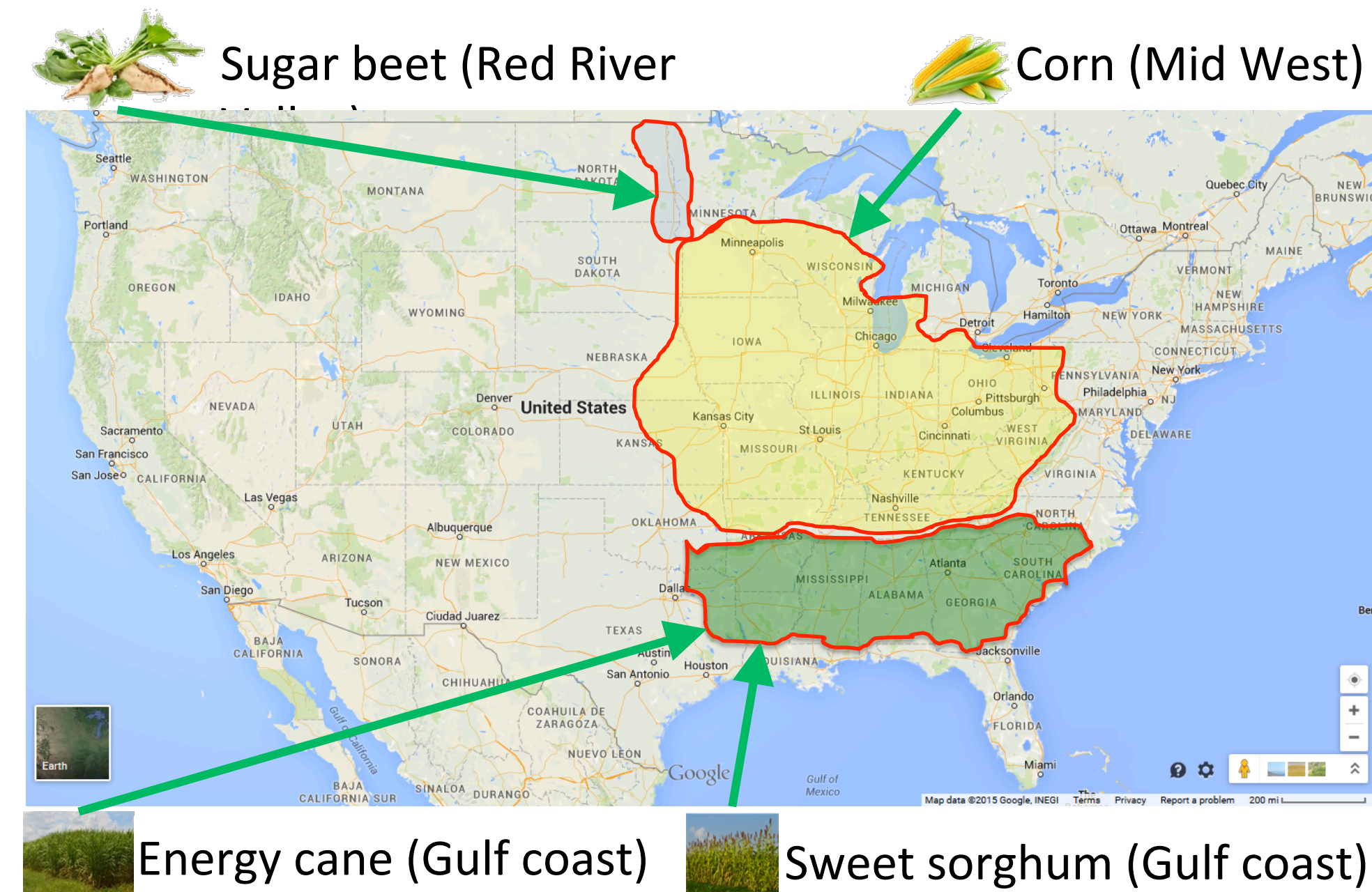
## Introduction

Biofuels, and commodity biochemical rely mostly on fermentable carbohydrate from agricultural feedstocks, and usually the agricultural feedstock is a **dominant** source of **environmental impacts** as can be inferred from several studies (Tokunaga et al., 2014, Cai et al. 2013). Therefore, **choosing a low environmental impact feedstock** for fermentable carbohydrate is imperative to establish a sustainable biofuels and commodity renewable chemical industry (Figure 1).

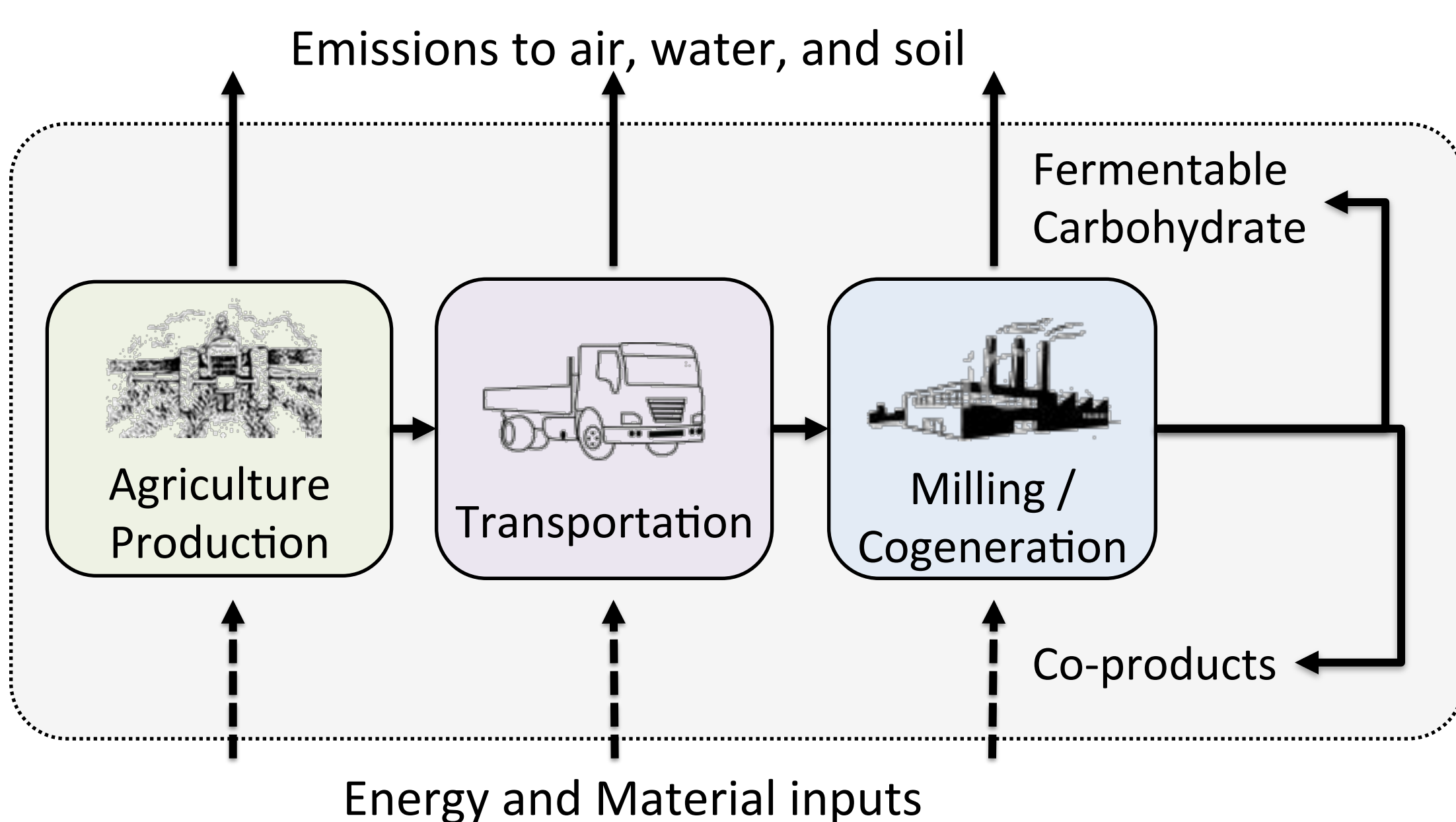
In this research, we focus on the **easily extractable** sources of carbohydrates from energy cane, sweet sorghum, sugar beet and corn in the US and Brazilian sugar cane. The location of the study (Figure 2) is the gulf coast for the production of energy cane and sweet sorghum, the red river valley for sugar beet, Midwest in the US for corn, and southcentral Brazil for sugar cane. The boundary of the study includes the production of the agricultural feedstock, transportation of feedstock and the production of fermentable carbohydrate (Figure 3).



**Figure 1.** Currently viable sources of fermentable sugar for biofuel and commodity chemicals production to reduce environmental effects.

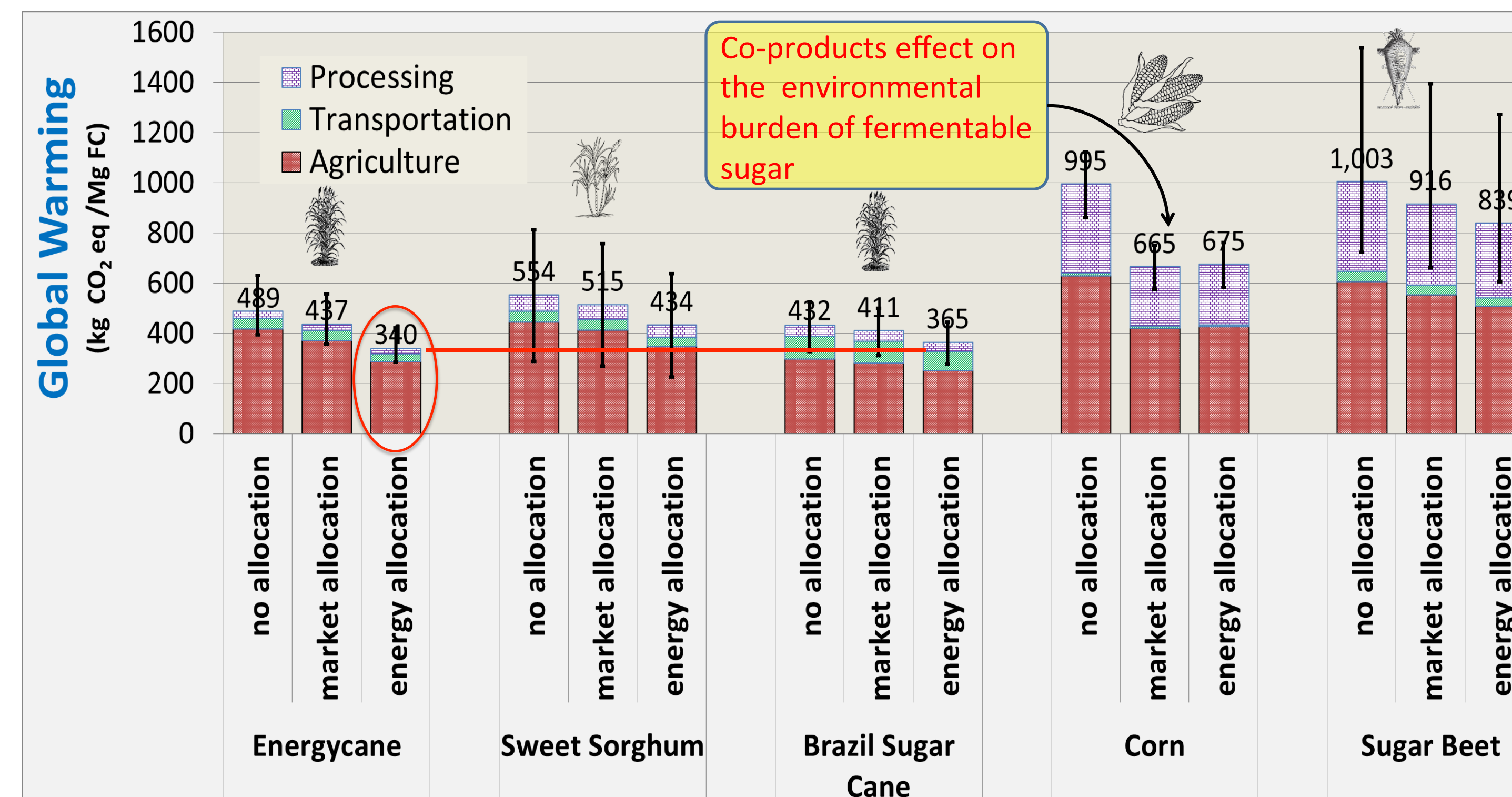


**Figure 2.** US domestic production regional boundaries.

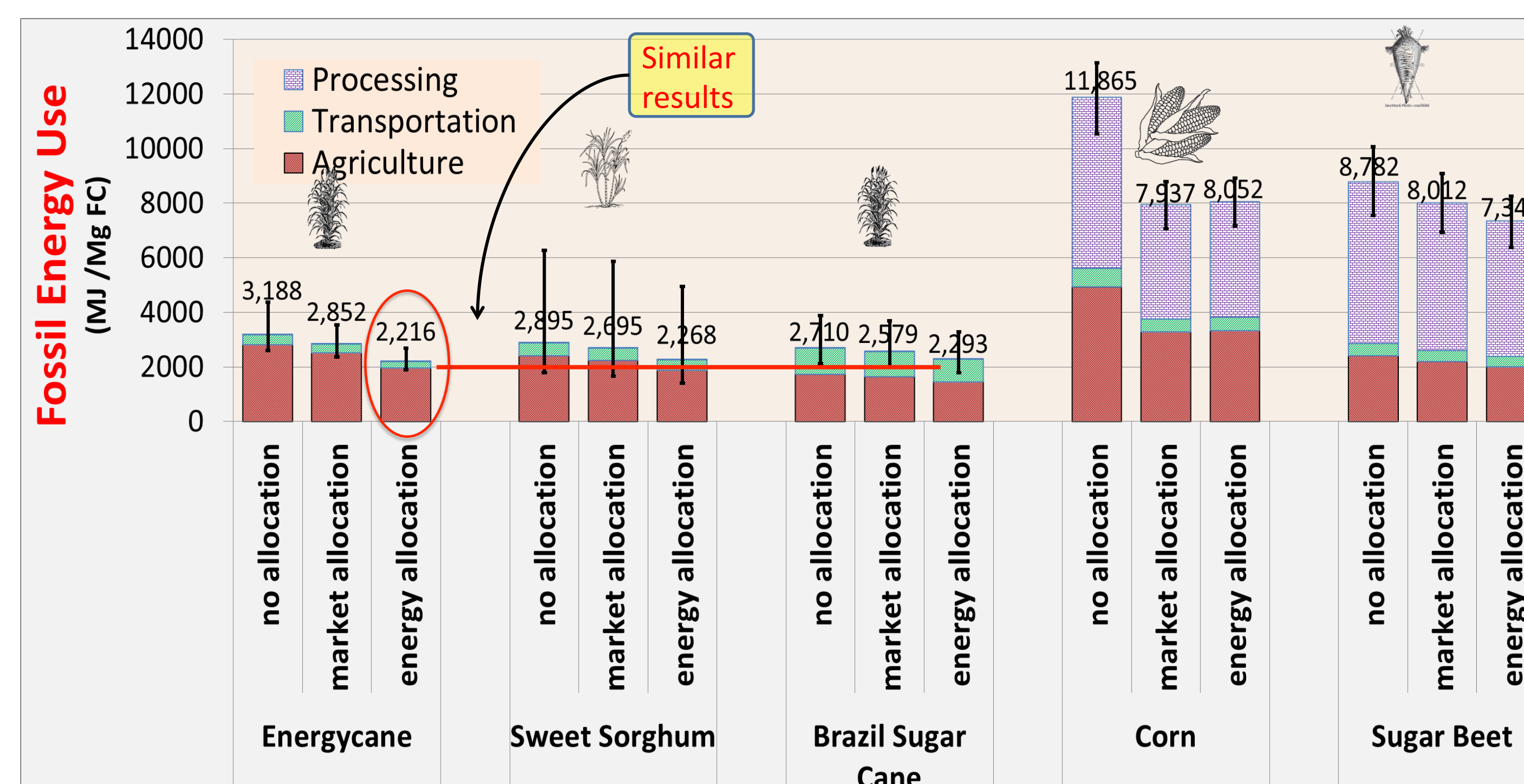


**Figure 3.** Simplified production system process flow diagram.

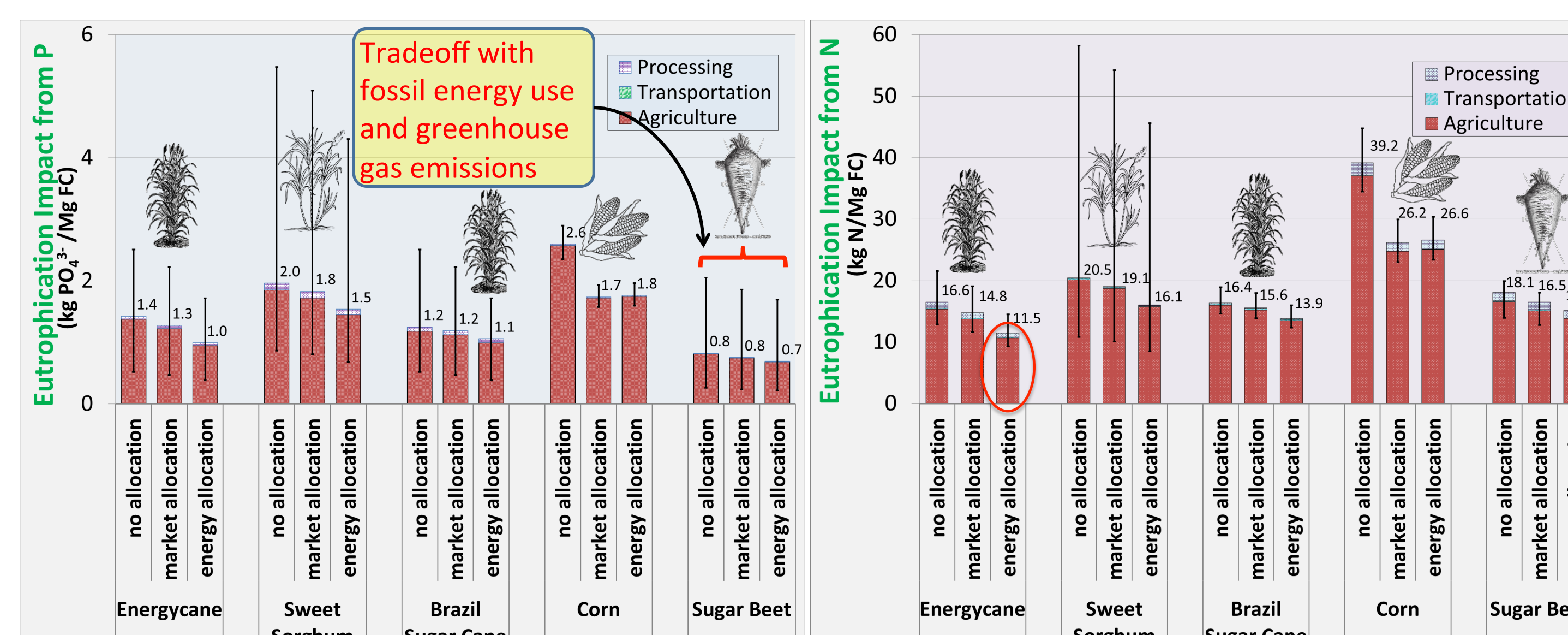
## Results



**Figure 4.** Energycane is the fermentable carbohydrate feedstock with the lowest **emission of greenhouse gas** when allocation is by energy.



**Figure 5.** Energycane has the lowest use of **fossil energy use** for production of fermentable carbohydrates when allocation is by energy.



**Figure 6.** Sugar beet has the lowest freshwater **eutrophication impact**. Energycane has comparable eutrophication impact on fresh and saltwater to sugar beet.

## Method

Environmental Life Cycle Assessment (LCA) was used to account for emissions and resource consumption from the main production phases starting from resource extraction to production of fermentable carbohydrate (Figure 3).

## Conclusions

- Fermentable sugars from **Energycane** and **sweet sorghum** can be produced in the gulf coast with **similar** impacts to **Brazilian sugar cane**.
- **Energycane** and **sweet sorghum** have the **lowest greenhouse gas emissions** of the US feedstocks evaluated.
- **Sugar beet** has high greenhouse gas emissions and use of fossil fuel, but it has relatively **low eutrophication potential**.
- **Sweet sorghum** and **energycane** have comparable impacts, can grow under similar conditions, and requires the similar processing technology, so they **can be coupled** as feedstocks to **increase mill utilization**.
- Quantity of **co-products** **reduces** the impacts per unit of fermentable carbohydrate significantly.
- **Agriculture** is the activity with the **highest emissions** of greenhouse gas.
- **Allocation** by energy did **not differ** significantly from allocation by market values.
- Rather than identify a single solution, Life Cycle Assessment helps to illustrate the complexity of evaluating alternative, so that tradeoff and issue of shifting environmental burden in other countries are identified.

## Planned Work

Assess the environmental impact of commodity chemical isoprene produced from the fermentable carbohydrates considered in this study

## References

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- Cai, H., Dunn, J. B., Wang, Z., Han, J., & Wang, M. Q. (2013). Life-cycle energy use and greenhouse gas emission of production of bioethanol from sorghum in the United States. *Biotechnology for Biofuels*.

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